

INSTALLATION INSTRUCTIONS

DESCRIPTION: Extended Over Fender Kit

PART NUMBER: 1XD-F15E0-T0

MODEL: Viking, Viking VI



⚠ WARNING

Please read and understand these instructions completely before installation to avoid possible injury, or damage to the accessory or vehicle.

NOTICE:

This installation requires a torque wrench and should be performed by an authorized Yamaha dealer or other qualified technician.

WARRANTY INFORMATION:

Genuine Yamaha Accessories are covered by a one-year limited warranty against defects in material or workmanship. Labor for replacement of defective components is not covered. See your Yamaha dealer for a copy of the warranty statement.

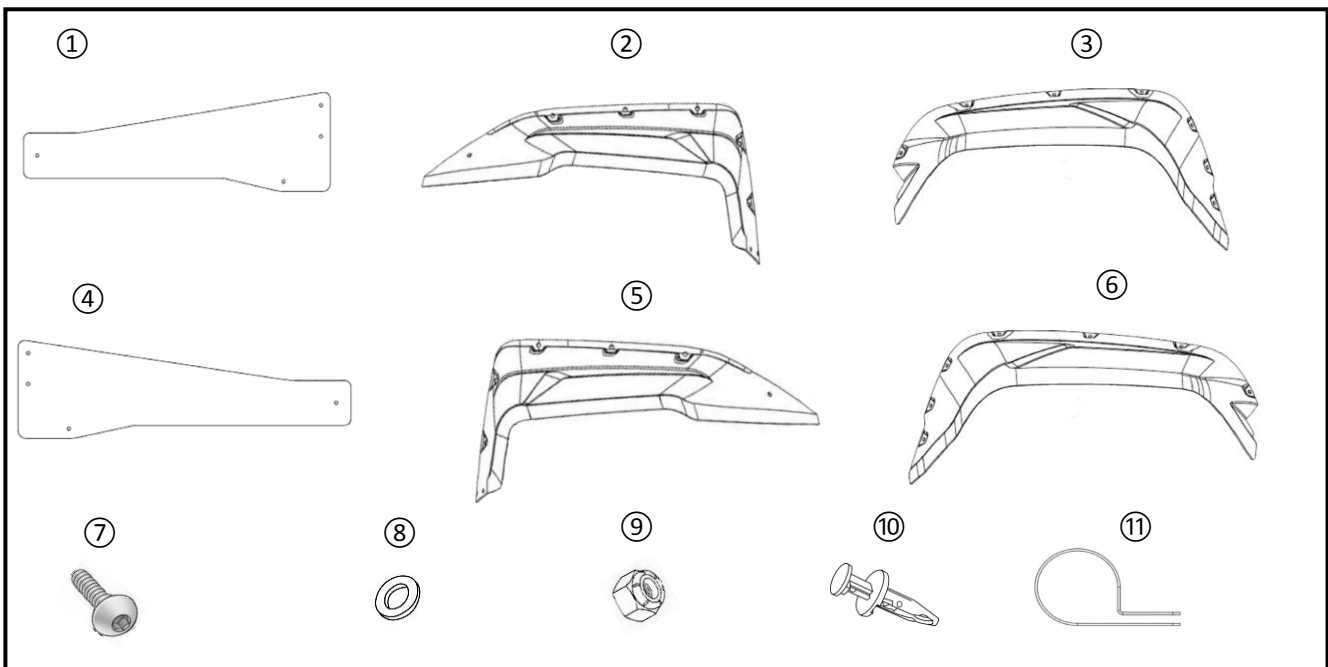
DEALER OR INSTALLER:

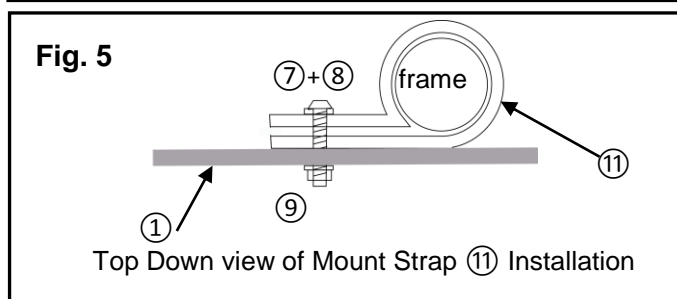
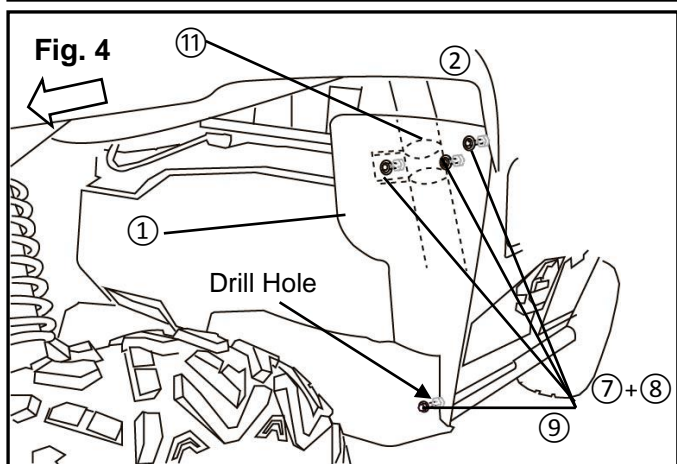
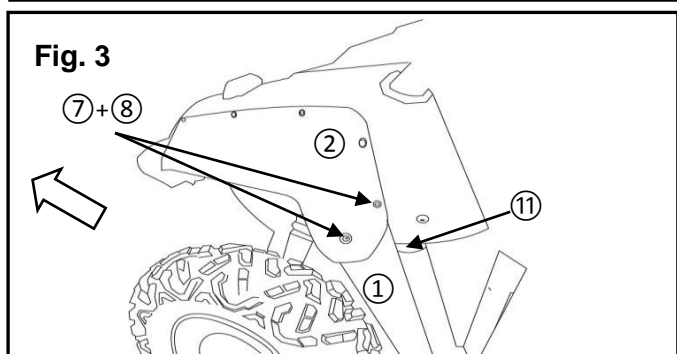
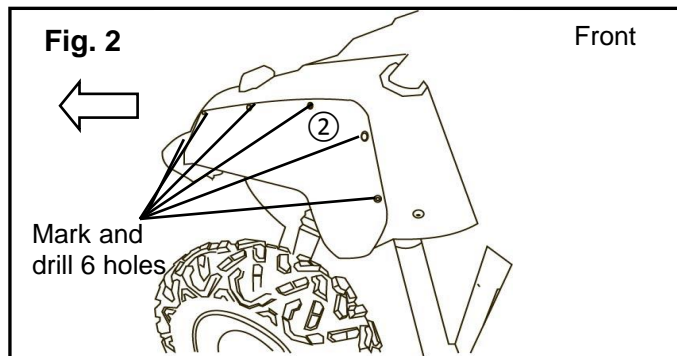
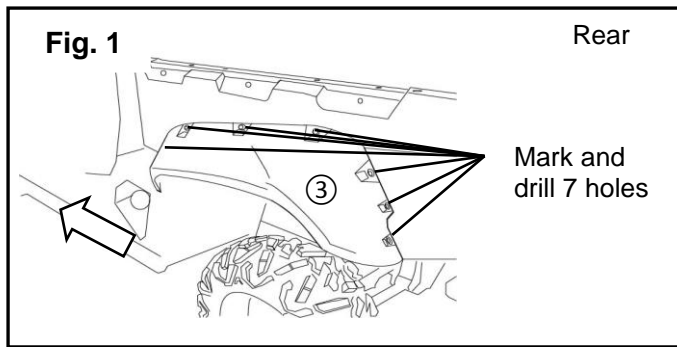
These instructions contain important information for future reference and *must* be given to the customer.

PARTS LIST:

No.	Part Number	Description	Qty
--	1XD-F15E0-T0	Extended Over Fender Kit	--
①	*	Left Front Mudflap	1
②	*	Left Front Overfender	1
③	*	Left Rear Overfender	1
④	*	Right Front Mudflap	1
⑤	*	Right Front Overfender	1
⑥	*	Right Rear Overfender	1
⑦	*	M6 x 20mm Button Head Bolt	8
⑧	*	M6 x 18mm Washer	8
⑨	*	M6 Nylock Flange Nut	8
⑩	*	Plastic Rivet	26
⑪	*	Mount Strap 2" x 3/4"	2

* Part supplied with kit only and not available separately.





PREPARATION:

- Place the vehicle on a secure and level surface.
- Set the parking brake.
- Clean the mount surfaces before installation.

INSTALLATION:

1. Fit Overfenders ②③⑤⑥ to the fenders.
2. Mark the hole locations for each overfender. Fig. 1 shows the locations for a rear fender. Fig. 2 shows locations for a front fender.

Note: Align the leading edge of the front overfenders to the body by matching the small arc cut into the overfender with the end of the stock front fender. **TIP:** Use a permanent marker to mark locations of mount holes.

3. Use an 11/32" drill bit (8.5 mm) to drill overfender holes. **TIP:** Maintain shallow bit penetration i.e. no more than 1/2" – on fenders.
4. Use Plastic Rivets ⑩ to install overfenders ②③⑤⑥ to the vehicle. Pass rivets through the holes in the overfenders and through drilled out mount holes. Seat rivets by pressing the rivet head into the body until the head is flush with the rivet base (Fig. 1 and Fig. 2).

Installing Front Mud Flaps

5. From the rear of the left front fender, place an M6 Washer ⑧ onto 2 M6 x20mm Bolts ⑦ and install these bolts through the 2 pre-drilled holes in the Left Front Mudflap ① (Fig 3)
6. Thread 2 Nylock Flange Nuts ⑨ onto the 2 M6 x 20mm Button Head Bolts ⑦ from the inside of the Left Front Mudflap ①. Hand tighten (Fig. 4).
7. Wrap the Mount Strap ⑪ around the front frame tube (Fig.3 and Fig.4). Secure the Mudflap ① to the Mount Strap with a Washer/Bolt (⑦+⑧) and a Flange Nut ⑨ (Fig.5).
8. Work from inside the front wheel well. Fit the Left Front Mudflap ① between the frame rail and the skid plate by prying up the edge of skid plate (Fig. 4). Pull the Mudflap down tight and mark the position of the mudflap hole on the skid plate. Use a 1/4" bit to drill a hole through the skid plate that aligns with the hole in the Mudflap. Install Washer /Bolt (⑦+⑧) and a Nylock Flange Nut ⑨ (Fig.4).
9. Repeat steps 5-8 to install the other Mudflap ④.
10. Torque Nuts ⑨ to 6 Nm (0.6 m-kg, 4.3 ft-lb).

MAINTENANCE:

Periodically, check torque and tightness on all hardware. Re-torque or re-tighten as needed.

CARE AND CLEANING:

Wash with a mild soap and water solution using a soft cloth. Using Yamacoat™ spray (ACC-YAMAC-OA-TC), available from your Yamaha dealer, to keep plastics clean and looking new.

CUSTOMER SERVICE:

For further information see your Yamaha dealer.

ESTIMATED TIME TO INSTALL: 1.0 HR